



Notified body No. 1121

Certificate of constancy of performance

1121-CPR-AC0133

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product

Haefele 926.33.003 Satin Stainless Steel Butt Hinge

Intended use: For use on fire/smoke compartmentation doors, and escape route doors

Essential characteristics	Performance	Harmonised technical specification
	Mechanical test evidence: 173644/C Fire Test Evidence: 173463, 175000	
Self-closing Initial friction torque (door mass 80kg) Static load Load deformation	<3 Nm Passed with a displacement under load: -lateral < 4mm -vertical < 2mm and a residual displacement after unloading. -lateral < 0.6mm -vertical < 0.3mm	EN 1935:2002
Overload	Passed	
Shear strength	Passed with a lateral and vertical displacement after unloading < 3mm	
Hinges for use on fire-resistant and/or smoke-controls doors	Grade 1: suitable for use on fire/smoke resistant door assemblies	
Durability Families of hinges with common design features Corrosion resistance	Passed a 200,000 cycles test with a maximum wear: -lateral < 0,5mm -vertical < 1mm and with a maximum frictional torque. -after 20 cycles <3 Nm -after the completion of 200,000 cycles <3 Nm The hinge covered by this CPR is the hinge tested Grade 4: 240 hours	EN 1935:2002
Dangerous substances	Pass: the materials in the hinge do not contain or release any dangerous substances in excess of the maximum levels specified in existing European material standards or any national regulations (1)	EN 1935:2002





Certificate of constancy of performance

1121-CPR-AC0133

produced for

Haefele GmbH & Co.KG Postfach 1237, D-72192 Nagold Germany

and produced in the manufacturing plant

J/009

This is coded format and the information is held by the Notified Body

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

EN 1935:2002

under system 1 of AVCP are applied and that

the product fulfils all the prescribed requirements set out above.

This certificate was first issued on **29/10/14** and revised on **11/01/2018** will remain valid to the date given below as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Valid to: 10/01/2021

Paul Duggan Certification Manager

Exova (UK) Limited trading as Warrington Certification Holmesfield Road, Warrington, Cheshire, WA1 2DS, UK



Page 2 of 2